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# **PDA - Vacuum Deaerator**

### **Introduction:**



Processing of liquid products often incorporates air and unwanted gases into the product. These gases normally cause problems such as oxidation, discoloration, inconsistency, bad smell and filling difficulties. The PerMix PDA series Vacuum Deaerator is a totally compact sanitary device designed for the continuous automatic removal of air or other occluded gases from any type of liquid or paste, by means of vacuum.

#### **How It Works:**

The PerMix PDA series Vacuum Deaerator operating principle comprises the formation of a fine layer of product, distributed in a thin layer on a centrifugal disc with a sieve. It is then sprinkled by means of a screening frame into a vacuum chamber, depending on the viscosity, speed and design of the distributor plate.



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As a result of the vacuum effect, the air bubbles are burst and the deaerated product is discharged through the lower part by means of a positive displacement Mono or other type of pump.

#### **Available Options:**



The PerMix PDA series Vacuum Deaerator has a lot of optional features available including:

- Fully automated for "stand alone" operation
- Explosion-proof construction
- Speed of distributor plate infinitely adjustable
- Special level control for sensitive products



- Various vacuum systems available
- Higher pressure discharge pump •
- Sanitary designs •
- Jacket for heating or cooling
- Special materials of construction
- Portable design/on casters

#### **Applications:**

The PerMix PDA series Vacuum Deaerator can handle numerous processes including (but not limited) the manufacture of food products, cosmetics and chemicals amongst others, need to avoid air oxidation to ensure a correct preservation or application. End products can be mentioned, such as sauces, fruit pulp, cosmetic creams, syrups, PVC dispersions, lubricants, car polish, shower gels, paraffin and penicillin emulsions, ice creams, adhesives, etc.

#### **Specifications:**

Model	Working Volume (liter)	Flowrate (Liter/hr)			Total		w	н	H1, with	Mainht
		light liquid (<300cPs)	viscous product (<5,000cPs)	highly viscous product	power (kW) (*)	L (mm)	(mm)	п (mm)	open lid (mm)	Weight (kg)
PDA-25	25	1,500	900	300	2.6	1,640	550	1,650	1,750	470
PDA-65	65	4,000	2,500	800	5.2	1,855	715	1,780	2,200	690
PDA-125	125	8,000	5,000	1,600	8.9	2,165	850	2,170	2,500	920
PDA-300	300	15,000	9,000	3,000	16.7	2,455	1,080	2,590	3,000	1,300
PDA-550	550	20,000	12,500	4,000	28	2,845	1,225	2,865	3,300	1,550
PDA-1200	1,200	30,000	18,000	6,000	40.5	3,455	1,850	3,675	4,180	2,180

1) Total power (kW) (\*) includes all the motors of the machine, e.g. distribution disc, vacuum pump, and discharge pump.

All specifications and illustrations are as accurate as is reasonably possible, but they are not binding. 2)

PerMix reserves the right to modify the design without notice. 3)



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